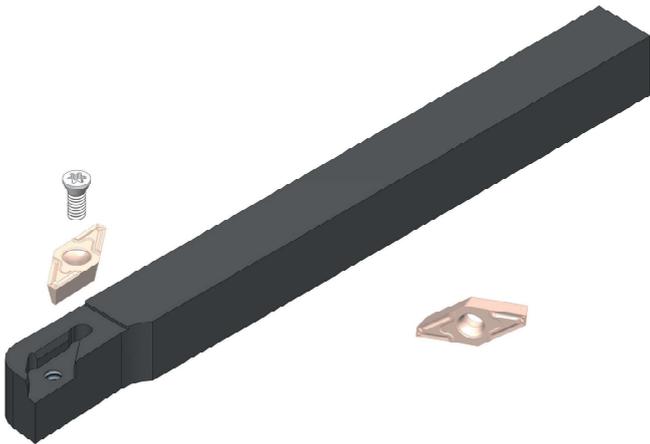


Multiturn-Dec VPGT



Coating of inserts / 코팅의 종류

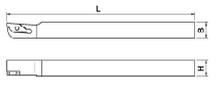
√ = Available(재고 보유)

Designation (명칭)	Description (설명)
K18	Without coating K18 carbide(비코팅 / K18 계열의 초경)
BI40	AlTi(C)N - based • Universal coating(대표적인 코팅) • High hardness(높은 강성) • Very smooth surface finish(매우 매끈한 표면 처리) • Suitable for steel and stainless steel(강 및 스테인리스 작업에 적합)
BI90	AlTiN - based • Universal coating(대표적인 코팅) • Good oxidation resistance(내산화성이 좋음) • High heat resistance(높은 내열성) • Suitable for steel and stainless steel(강 및 스테인리스 작업에 적합)
BI100	AlCrN - based • Very high heat resistance(매우 높은 내열성) • High wear resistance(높은 내마모성) • Ideal for high speed machining of stainless steel(스테인리스의 고속가공에 적합)
BI110	AlTiCrN - based • Very smooth surface finish(매우 매끈한 표면 처리) • High heat resistance(높은 내열성) • High wear resistance(높은 내마모성) • Especially suitable for machining pure copper, CuIne, CoCr and aluminium (크롬코발트, 알루미늄, 순동, 이원소재 작업에 매우 적합)

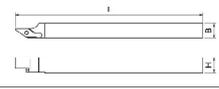
Front turning R / L : Right / Left machining

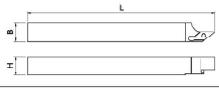
SVJP R ...	Right tool holder, reinforced version	B	H	L	Article nr.
		8	8	120	SVJP R 0808 K10
		8	12	120	SVJP R 0812 K10
		10	10	120	SVJP R 1010 K10
		12	12	120	SVJP R 1212 K10
		16	16	120	SVJP R 1616 K10
		20	20	120	SVJP R 2020 H10
		9,52	9,52 (3/8")	120	SVJP R 952 K10
		12,7	9,52 (1/2")	120	SVJP R 127 K10
for inserts R					

SVJP RA ...	Right tool holder, cleared version	B	H	L	Article nr.
		10	10	120	SVJP RA 1010 K10
		12	12	120	SVJP RA 1212 K10
for inserts R					

SVJP L ...	Left tool holder	B	H	L	Article nr.
		8	6	120	SVJP L 0806 K10
		8	7	120	SVJP L 0807 K10
		8	8	120	SVJP L 0808 K10
		10	8	120	SVJP L 1008 K10
		10	10	120	SVJP L 1010 K10
		12	12	120	SVJP L 1212 K10
for inserts L					

Back turning R / L : Right / Left machining

SVXP R ...	Right tool holder	B	H	L	Article nr.
		10	10	120	SVXP R 1010 K10
		12	12	120	SVXP R 1212 K10
		16	16	120	SVXP R 1616 K10
for inserts L					

SVXP L ...	Left tool holder	B	H	L	Article nr.
		12	12	120	SVXP L 1212 K10
		for inserts R			

Cylindrical turning tool holders for counter-operation

 See the «Cylindrical turning tool holders» documentation for further information.

Tool holders with internal coolant

 See the «Tool holders with internal coolant» documentation for further information.

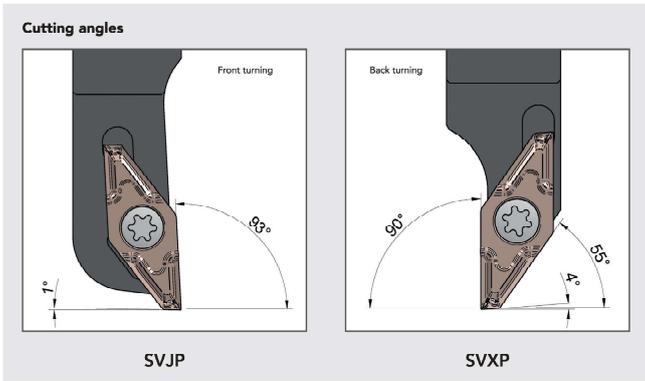
001-1	Key	Article nr.
	Torx 8	001-1

001-7	Screw for tool holder SVJP / SVXP	Article nr.
	M2,5 x 7,5	001-7



VPGT...FR	Right VPGT insert	r	Article nr.	K18	B10	B10	B110	B110
		0	VPGT 10 03 77 FR FW	✓	✓	✓	✓	✓
		0.08	VPGT 10 03 008 FR FW	✓	✓	✓	✓	✓
		0.2	VPGT 10 03 02 FR FW	✓	✓	✓	✓	✓
Use with SVJP R and SVXP L tool holders								

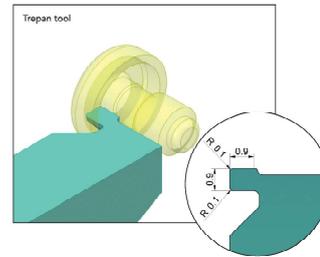
VPGT...FL	Left VPGT insert	r	Article nr.	K18	B10	B10	B110	B110
		0	VPGT 10 03 ZZ FL FW	✓	✓	✓	✓	✓
		0.08	VPGT 10 03 008 FL FW	✓	✓	✓	✓	✓
		0.2	VPGT 10 03 02 FL FW	✓	✓	✓	✓	✓
Use with SVJP L and SVXP R tool holders								



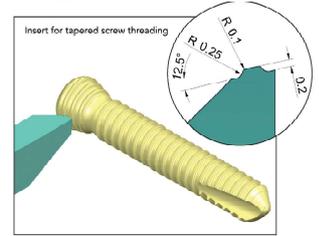
Sline

스페셜 제작 인서트 종류

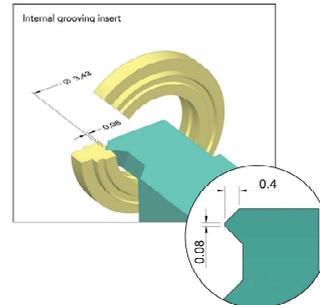
For the dental industry
치과 산업용



For the medical industry
의료 산업용



For the watch industry
시계 산업용



For micromechanics
미세 산업용

